PLASTIKA KRITIS SA

PRODUCT DATA SHEET

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PRODUCER PLASTIKA KRITIS SA
PRODUCT KRITILEN BLACK 440P

Version 091112

DESCRIPTION Black masterbatch in pellet form.

PROPERTIES

Carrier Resin LDPE or LLDPE

Pigment/Dye Carbon black

Pigment Type P (particle size 20-25nm)

Filler No

Other Additives Processing Stabiliser

SPECIFICATIONS

	Range	Method
Dispersion at 200mesh (bar)	< 5.0	OEE-8.2.4-01-08
Total Inorganic Content (%)	40.00 ± 1.20	OEE-8.2.4-01-06
Volatile Content (%)	< 0.20	OEE-8.2.4-01-07
Bulk Density (gr/cm3)	0.640 - 0.690	ASTM D1895
Melt Flow Index (10kg/190C) (gr/10min)	< 20.0	ASTM D1238
Pellet Visual Inspection	Yes	

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PACKAGING & STORAGE

The product comes in regular pellet form and packed in 25 kg bags (pallets of 1000kg). The bags must be stored indoors for a maximum of 12 months and in a dry environment of approximately 25°C.

FOOD APPROVAL

The product is produced using raw materials which, according to our suppliers, comply with the following food contact and/or packaging regulations:

Commission Regulation (EU) No. 10/2011: Yes

EU Directive 2002/72/EC: Yes EU Directive 2007/19/EC: Yes Greek Law no. 385/1995: Yes EU Directive 94/62/EC: Yes CONEG Regulation: Yes

EN 71-3:1994 + A1:2000: Yes EU Directive 2002/95/EC (RoHS): Yes

APPLICATIONS

The product offers a convenient way of incorporating carbon black into thermoplastics, without dust contamination, insuring good dispersion, which is essential for maximum opacity and UV stabilization. Ét is based on a special carbon black, which, due to its small particle size (20-25mm) and to its perfect dispersion, offers to the end product the maximum possible UV protection. The recommended addition rate is 5-7%.

Notice: In order to comply with REG. 10/2011/EC for food contact, the addition rate of black 440P should not exceed 6 % in the final atricle.

The product is recommended for use in the following applications:

Blow Moulding: +

Film/Sheet: +

Injection Moulding: +

Tapes: o

Thin Films: +

+: Recommended, o: Can be used, x: Not Recommended

The above information is based on our knowledge and experience and is given in good faith to be used as recommendations for trials only. As the exact conditions of processing and usage of the finished products are beyond our control, this information is provided without any engagement or warranty from our side. Buyer should verify the suitability of the product and determine the appropriate rate under the actual conditions of applications.